Low Profile Power Inductors –*SPS252012H Series*

1. Part No. Expression:

S P S 2 5 2 0 1 2 H 1 R 0 Y F
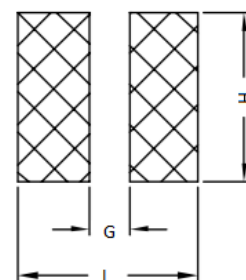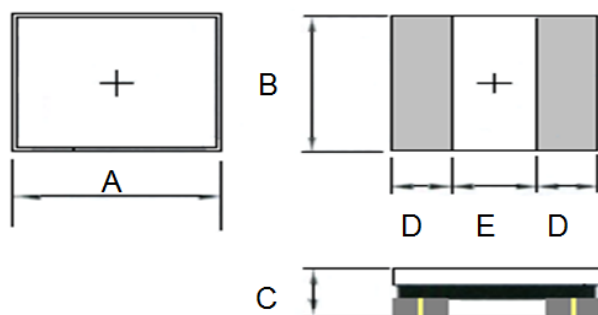(a)   (b)   (c) (d) (e) (f)

(a) Series code   (d) Inductance code

(b) Dimension code   (e) Tolerance Code

(c) Material code   (f) RoHS Compliant

2. Configuration & Dimensions : (Unit: mm)

Recommended PCB Pattern
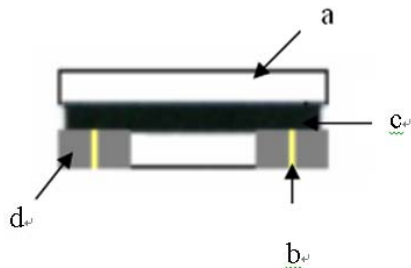
Unit : mm

A	B	C	D	E	G	H	L
2.5 ± 0.2	2.0 ± 0.2	1.2 Max.	0.85 Ref.	0.80 Ref.	0.80	2.20	2.70

3. Schematic

NOTE: Specifications subject to change without notice. Please check our website for latest information.

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4. Material List

a) Core
b) Wire
c) Glue
d)Terminal

Exposed wire tolerance limit of coating resin part on product side:

1. Width direction (dimension a) :   Acceptable when $a \leq w/2$;

        Nonconforming when $a > w/2$

2. Length direction (dimension b): Dimension b is not specified

3. The total area of exposed wire occurring to each sides is not greater than 50% of coating resin area and is acceptable
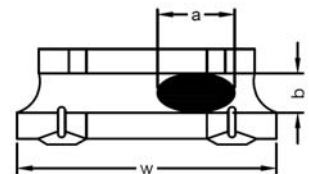
5. General Specification

a) Isat: Based on inductance change ($\Delta L/Lo$: ≤30% Typ.)

b) Irms: Based on temperature rise (ΔT: 40°C Max.)

c) Operating Temperature: - 40°C to +125°C   (including self-temperature rise)

d) Storage Temperature: - 40°C to +125°C

e) Storage Condition (component in its packaging)

     i) Temperature: Less than 40°C

     ii) Humidity: 60% RH

## 6. Electrical Characteristics

Part No.	Inductance (µH)	Test Frequency (Hz)	DCR (Ω) ± 20%	Isat (A) Max.	Irms (A) Max.
SPS252012H1R0YF	1.00 ± 30%	0.1V/1M	0.073	2.24	1.76
SPS252012H1R5YF	1.50 ± 30%	0.1V/1M	0.100	1.76	1.48
SPS252012H2R2MF	2.20 ± 20%	0.1V/1M	0.129	1.44	1.36
SPS252012H3R3MF	3.30 ± 20%	0.1V/1M	0.220	1.04	0.96
SPS252012H4R7MF	4.70 ± 20%	0.1V/1M	0.290	0.88	0.83
SPS252012H6R8MF	6.80 ± 20%	0.1V/1M	0.370	0.75	0.75
SPS252012H100MF	10.0 ± 20%	0.1V/1M	0.570	0.65	0.60
SPS252012H150MF	15.0 ± 20%	0.1V/1M	0.835	0.60	0.45
SPS252012H220MF	22.0 ± 20%	0.1V/1M	1.200	0.55	0.40

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7. Characteristics Curves

SPS252012H1R0YF
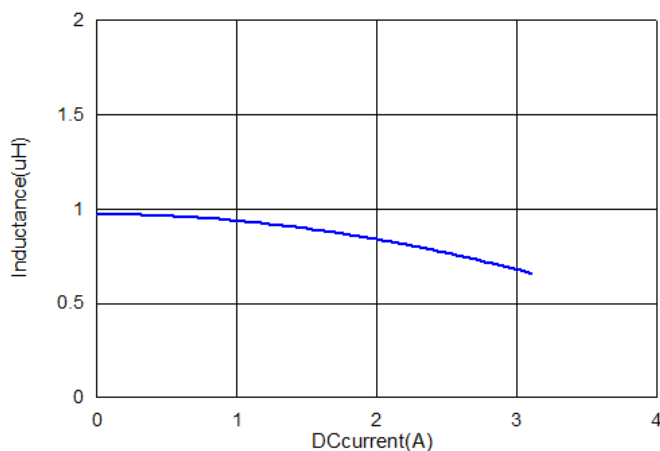
SPS252012H1R5YF

SPS252012H2R2MF

SPS252012H3R3MF

SPS252012H4R7MF

SPS252012H6R8MF
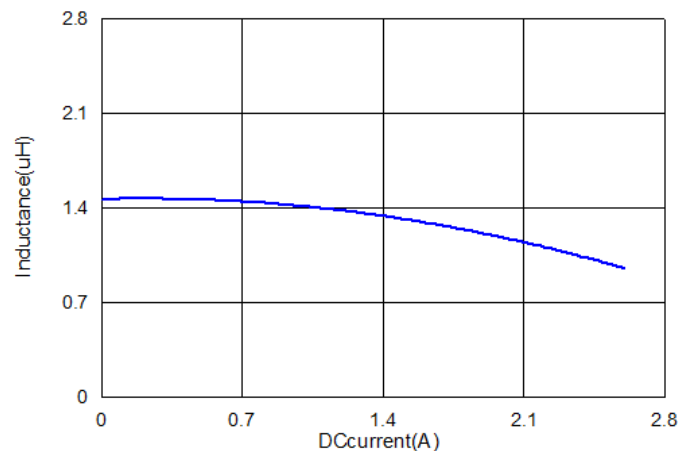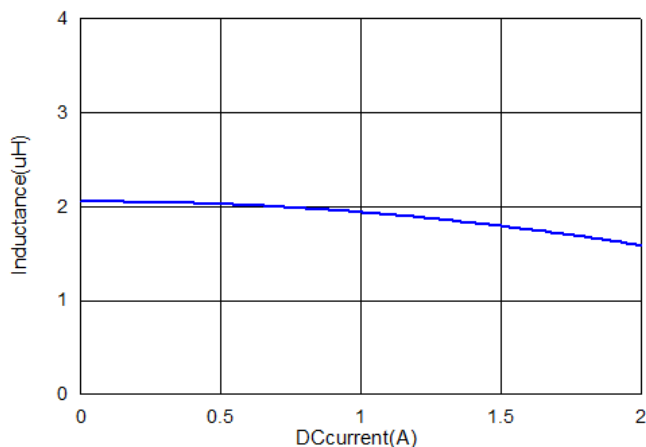

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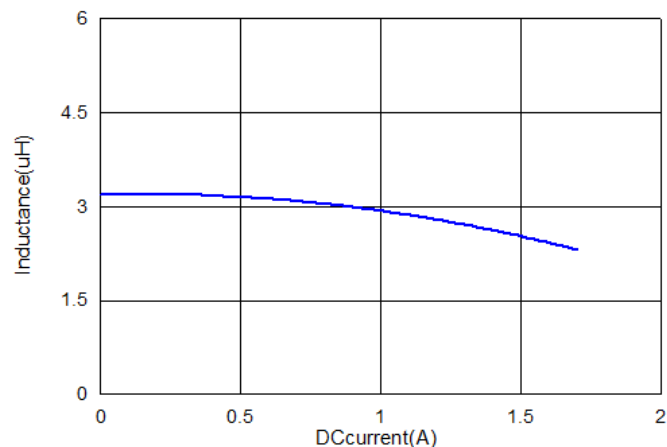
SPS252012H100MF

SPS252012H150MF

SPS252012H220MF

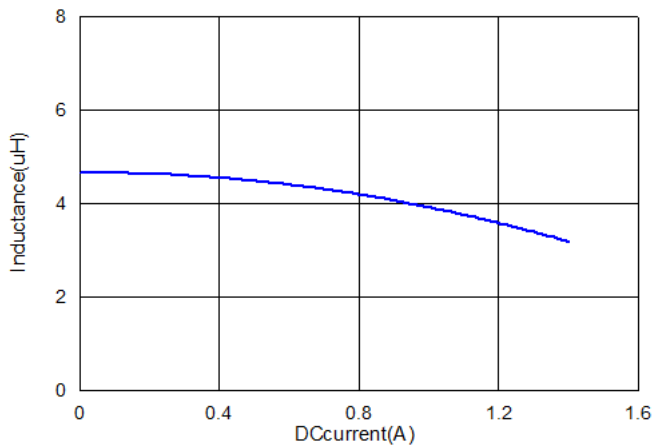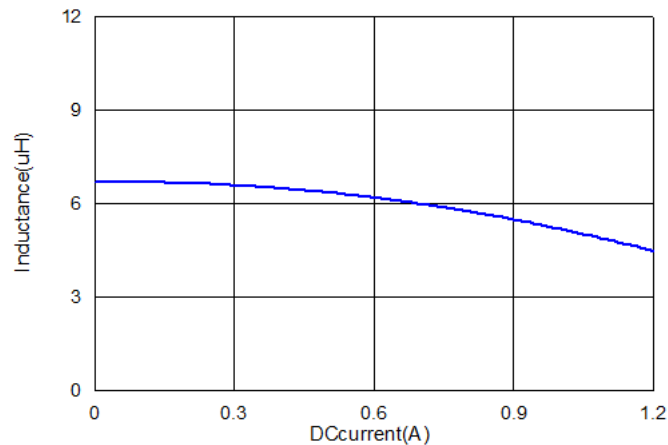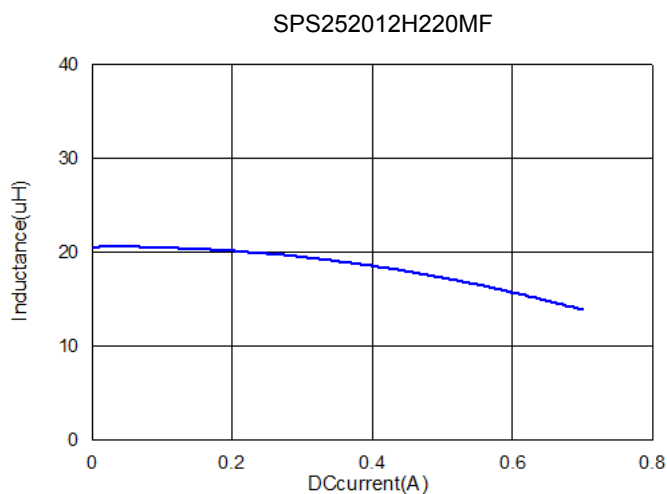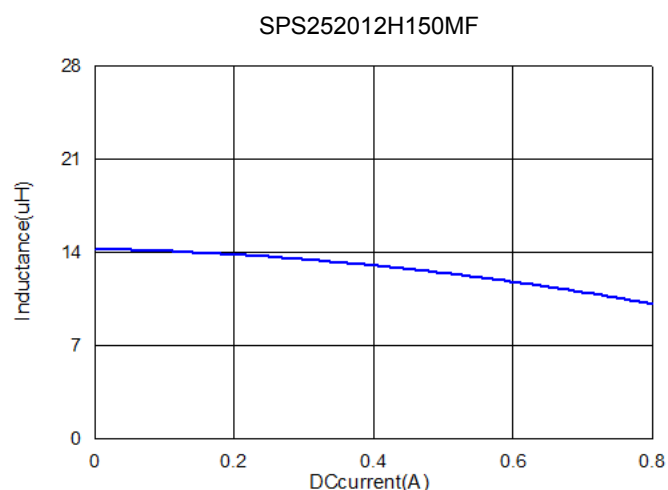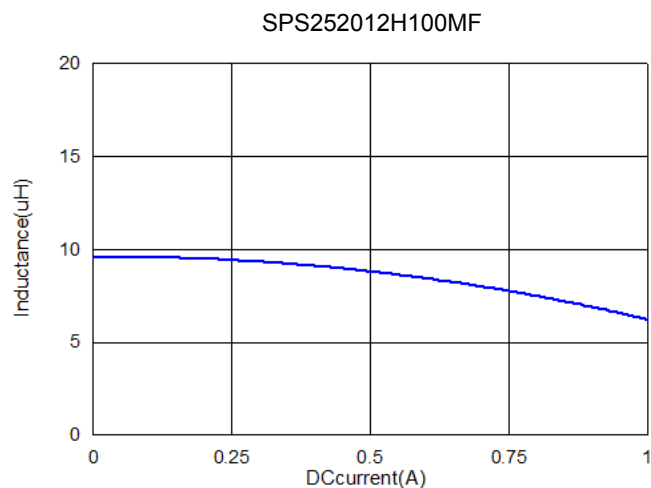## 8. Soldering

Mildly activated rosin fluxes are preferred. The terminations are suitable for all wave and re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

8-1 Solder Re-flow:

Recommended temperature profiles for re-flow soldering in Figure 1.

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8-2 Soldering Iron (Figure 2):

Products attachment with soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended.

Note :

a) Preheat circuit and products to 150°C.

b) 355°C tip temperature (Max.)

c) Never contact the ceramic with the iron tip

d) 1.0mm tip diameter (Max.)

e) Use a 20 watt soldering iron with tip diameter of 1.0mm
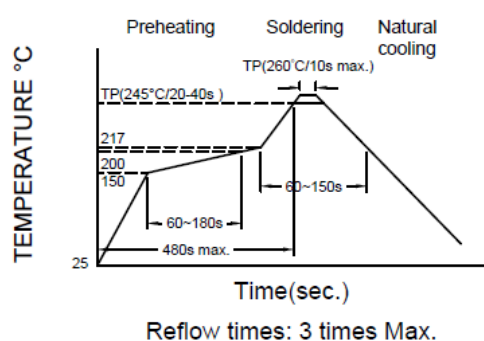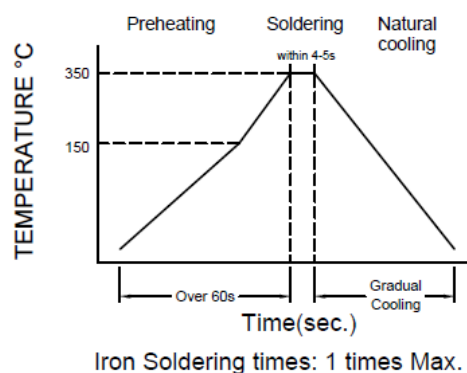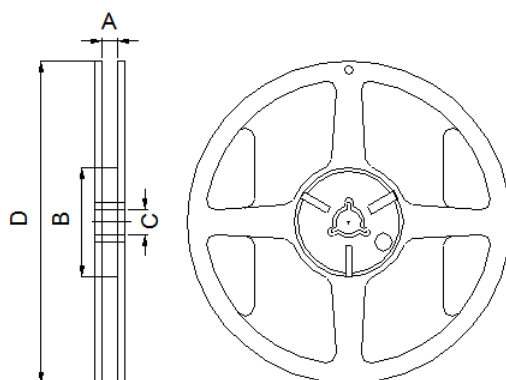
f) Limit soldering time to 4~5 secs.

Fig.1

Fig.2

9. Packaging Information

9-1. Reel Dimension

Type	A (mm)	B (mm)	C (mm)	D (mm)
7" x 8mm	8.4 ± 1.0	50 Min.	13.0 ± 0.8	178.0± 2.0

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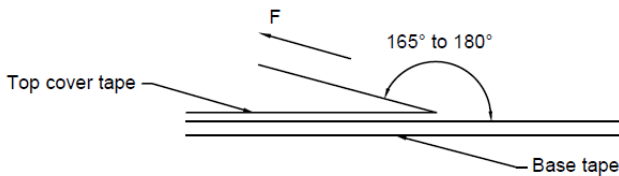SUPERWORLD ELECTRONICS (S) PTE LTD
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9-2. Tape Dimension
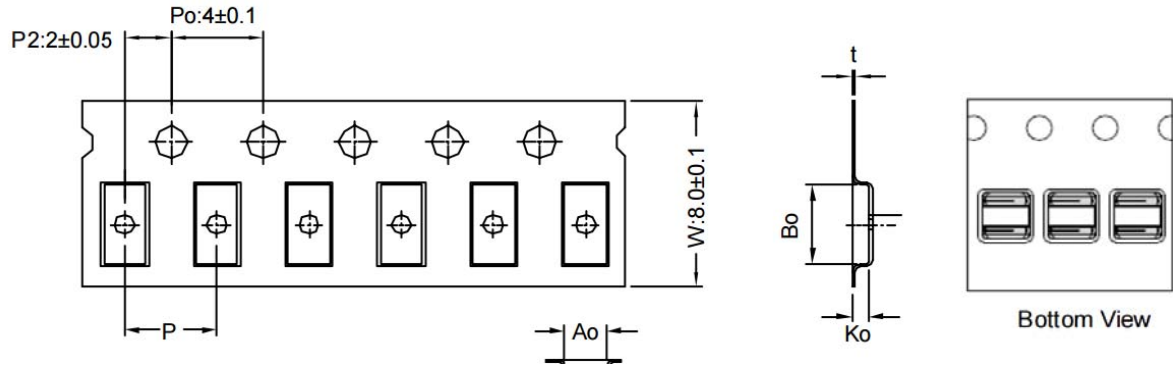
Series	Ao(mm)	Bo(mm)	Ko(mm)	P(mm)	t(mm)
SPS252012	2.45±0.10	2.85±0.10	1.40±0.10	4.00±0.05	0.23±0.05

9-3. Packaging Quantity

Size	252012
Chip/ Reel	2000

9-4. Tearing Off Force

The force for tearing off cover tape is 15 to 80 grams in the arrow direction under the following conditions.

Room Temp (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5 - 35	45 - 85	860 - 1060	300

Application Notice:

1. Storage Conditions:

   To maintain the solderabililty of terminal electrodes:

   a) Recommended products should be used within 12 months from the time of delivery.

   b) The packaging material should be kept where no chlorine or sulfur exists in the air.

2. Transportation:

   a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.

   b) Vacuum pick up is strongly recommended for individual components.

   c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

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