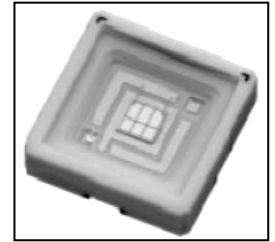


FEATURES

- SURFACE MOUNT 6.00mm x 6.00mm x 1.20mm
- WAVELENGTH 365 ~ 405nm FOR UV CURING, PHOTO CATALYST & SENSOR LIGHTING
- RoHS COMPLIANT
- COMPATIBLE WITH REFLOW SOLDERING
- TAPE AND REEL PACKAGING



SPECIFICATIONS	Case Sizes
	66 (6.0x6.0x1.2mm)
Wavelength	365nm ~ 405nm (nominal)
Forward Current	500mA
Radiant Flux	640mW ~ 800mW (typical)
Power Dissipation	4.3W (385nm ~ 405nm), 4.4W (365nm)
Operating Temperature*	-10°C ~ +85°C
Junction Temperature	<130°C
Thermal Resistance (Typical) ^{Note 1}	4.5°C/W
Viewing Angle	115°

Note 1 - Rthj-c = Thermal Resistance (Junction - Case)

*After soldering storage temperature is -40°C ~ +100°C

PART NUMBERING SYSTEM

NUVA66 U395 TR F

F = RoHS Compliant
 TR = Tape & Reel Packaging
 Wavelength Code*
 Series Prefix

* See page 2 for definitions

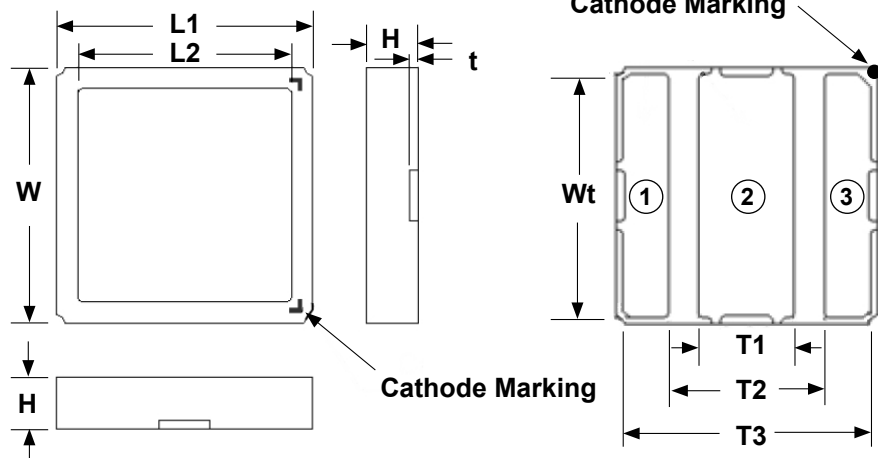
WAVELENGTH CODES

Code	Nominal Wavelength
R	365nm
T	385nm
U	395nm
V	405nm

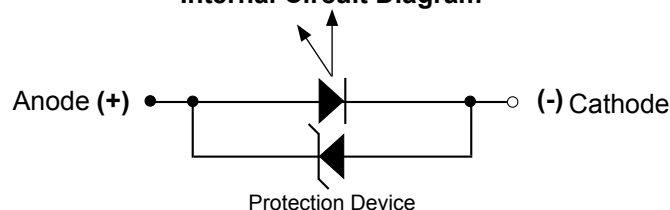
Termination	Connection
1	Anode
2	Anode
3	Cathode

COMPONENT DIMENSIONS

Item	Dimension (mm)
L1	6.00 ± 0.20
L2	5.00 ± 0.20
W	6.00 ± 0.20
H	1.20 ± 0.20
t	0.20 ± 0.20
Wt	5.70 ± 0.20
T1	2.20 ± 0.20
T2	3.60 ± 0.20
T3	5.70 ± 0.20



Internal Circuit Diagram



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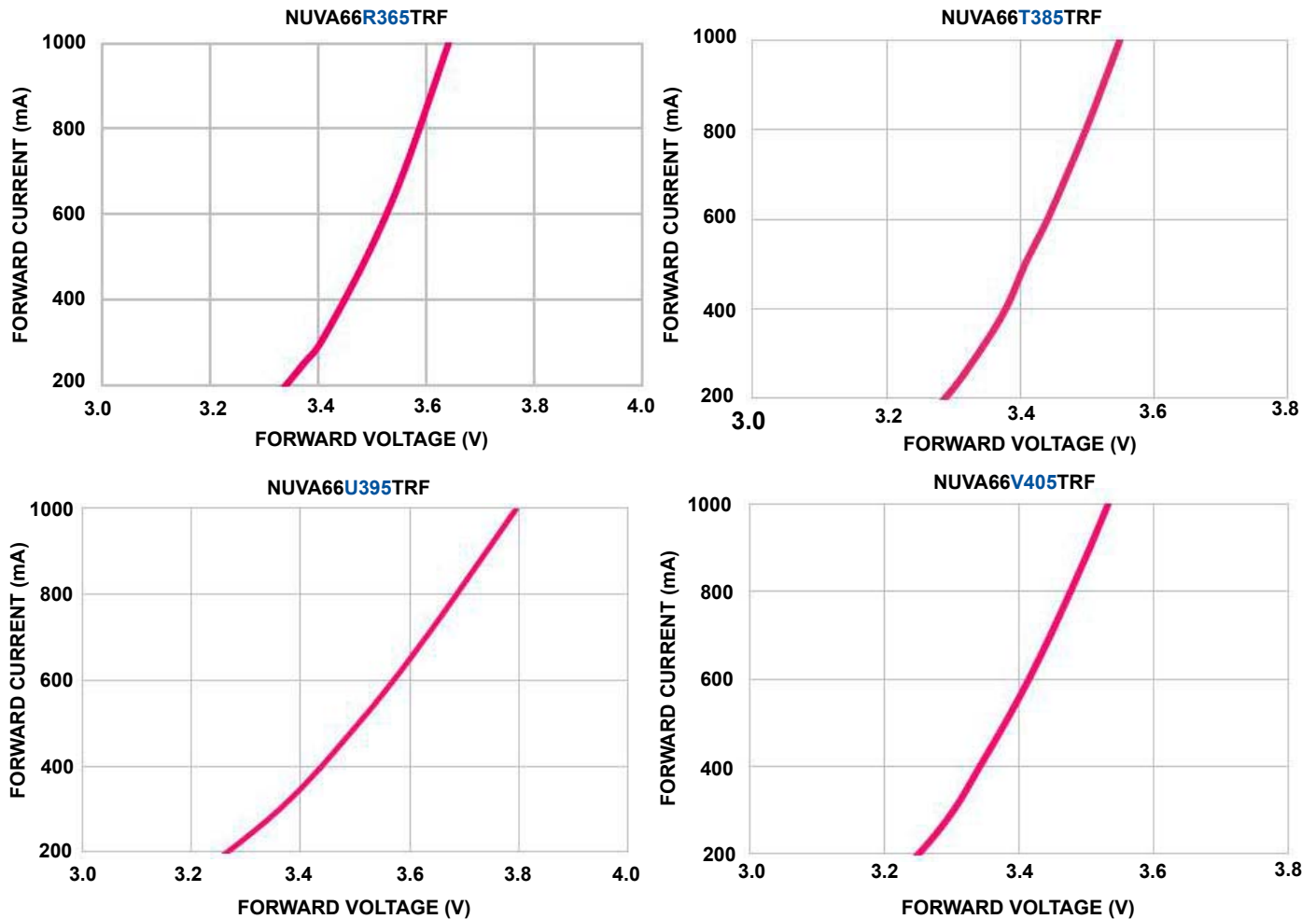
RANKING CODES (Forward Current 500mA)

Part Numbers	Ranking Codes (Note 2)	Wavelength (nm)	Radiant Flux (mW)		Voltage (V)		Thermal Resistance (Typical) Note 1 Rth j-c	Spectrum Half Width (Typical) $\Delta\lambda$	Viewing Angle (Typical) 2 θ 1/2
			Min.	Max.	Min.	Max.			
NUVA66R365TRF	P08-V1	360 ~ 370	590	640	3.2	3.6	4.5°C/W	9.0nm	115°
	P09-V1		640	710					
NUVA66T385TRF	HP09-V1	380 ~ 390	760	830	3.1	3.5			
	HP09-V2				3.5	3.9			
NUVA66U395TRF	HP10-V1	390 ~ 400	760	830	3.1	3.5			
	HP10-V2				3.5	3.9			
NUVA66V405TRF	HP11-V1	400 ~ 410	760	830	3.1	3.5			
	HP11-V2				3.5	3.9			

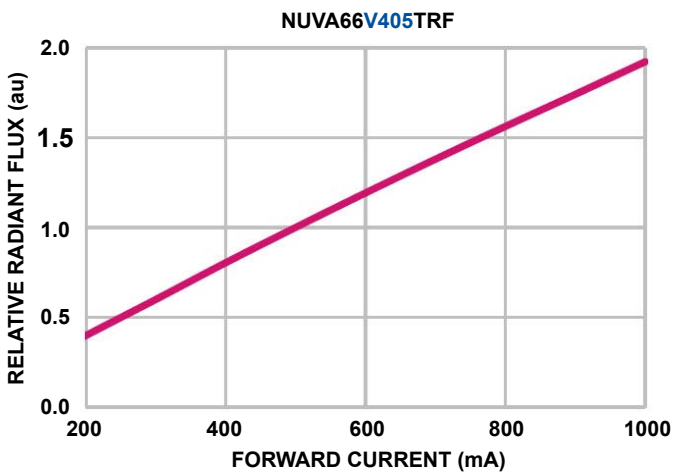
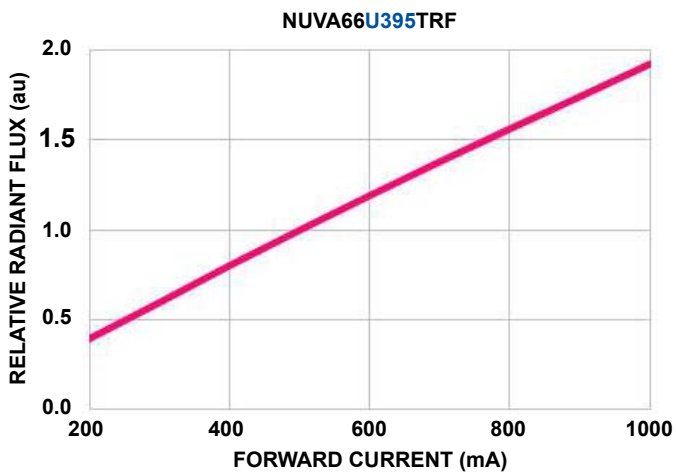
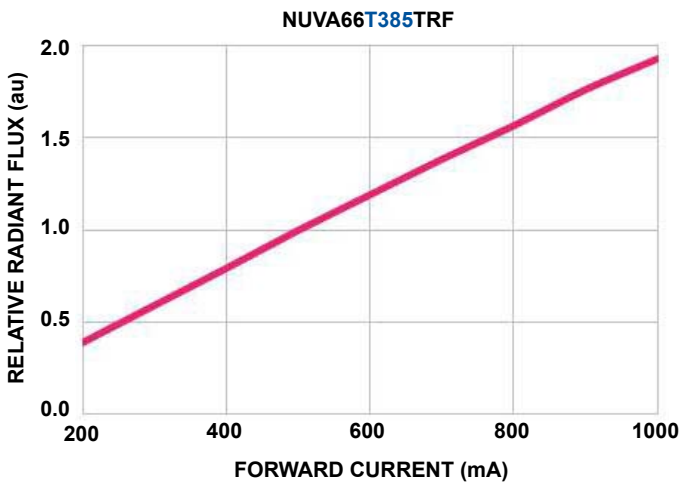
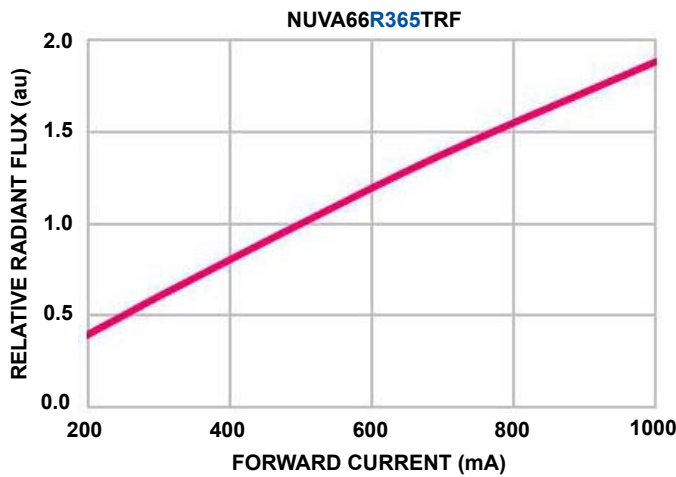
Note 1 - Rthj-c = Thermal Resistance (Junction - Case)

Note 2 - Actual ranking code will be specified by NIC on reel label.

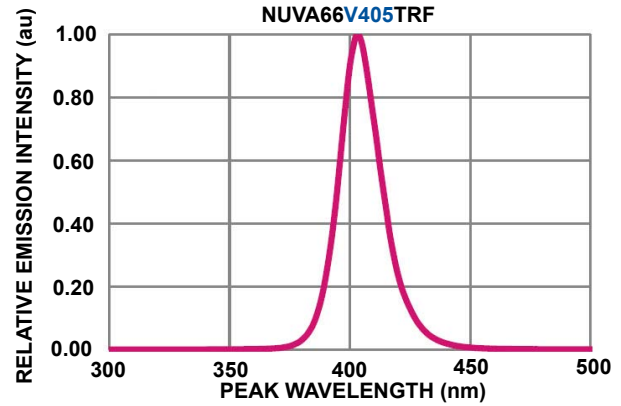
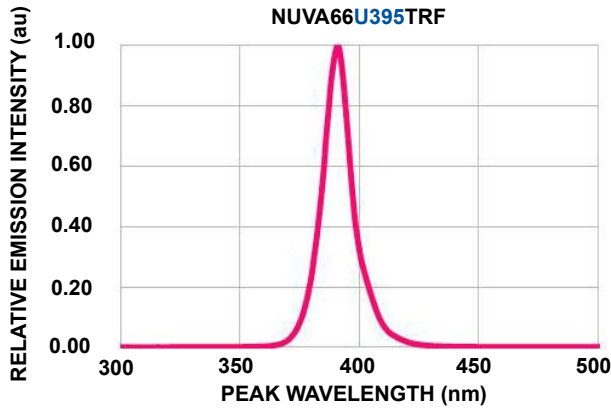
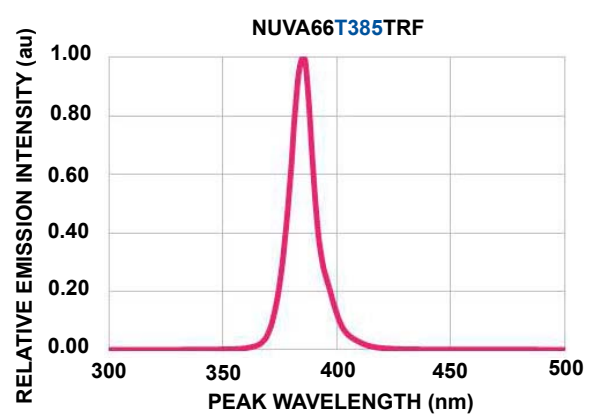
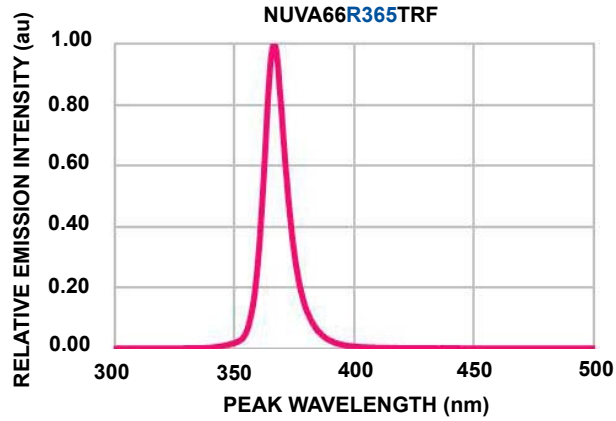
TYPICAL CHARACTERISTIC CURVES FORWARD VOLTAGE VS. FORWARD CURRENT @ +25°C



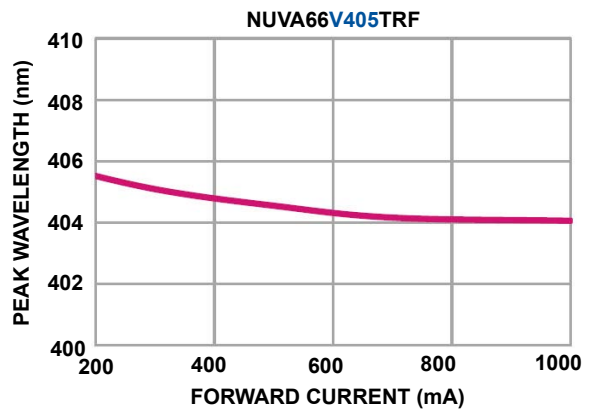
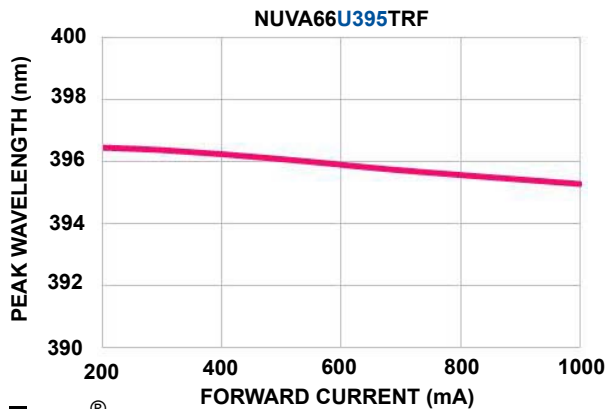
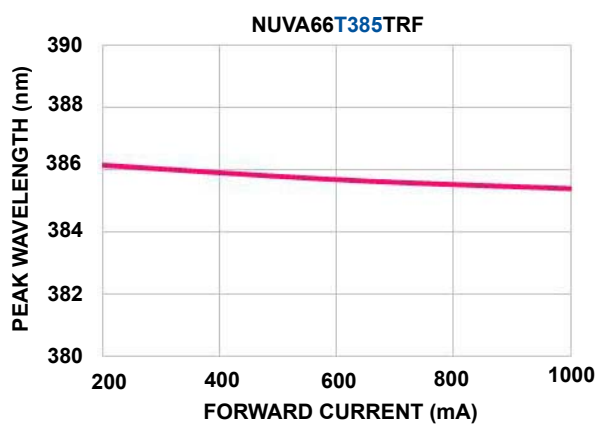
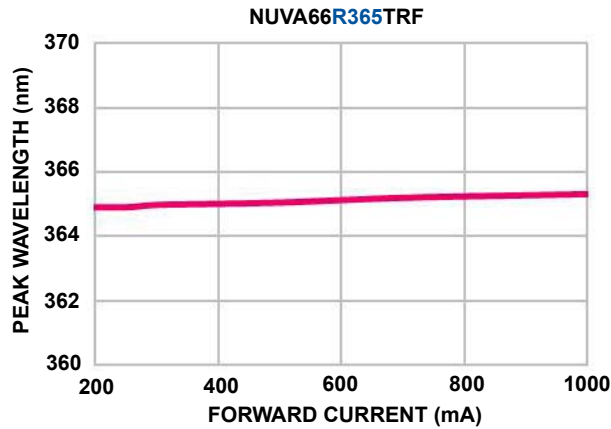
FORWARD CURRENT VS. RELATIVE RADIANT FLUX @ +25°C



SPECTRUM @ +25°C & 500mA



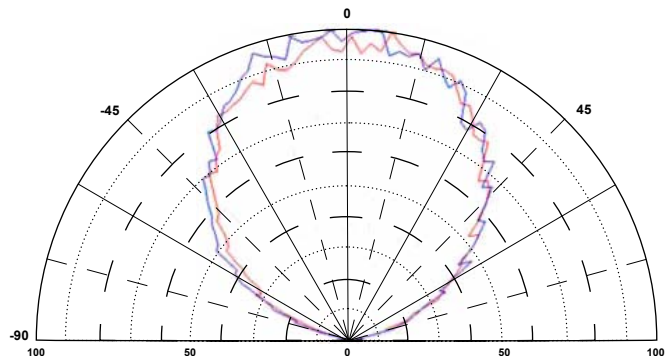
FORWARD CURRENT VS. PEAK WAVELENGTH @ +25°C



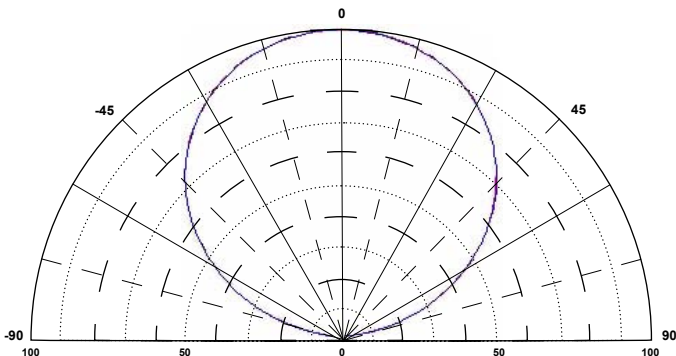
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RADIATION CHARACTERISTICS
(Angle of Beam Spread, Directivity)
+25°C, 500mA If

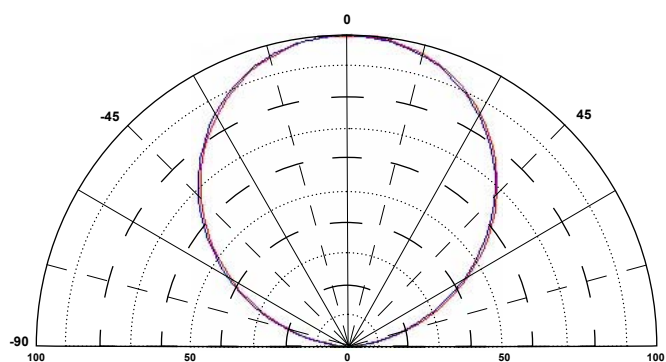
NUVA66R365TRF



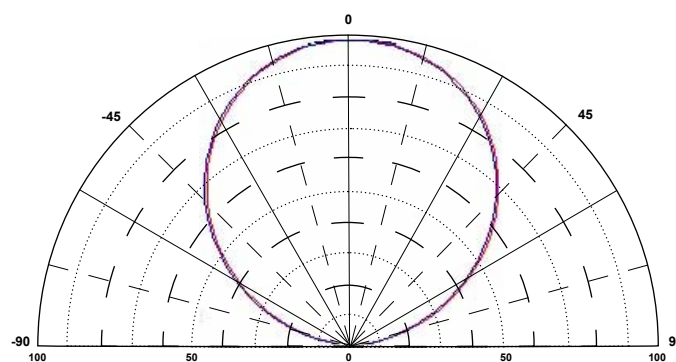
NUVA66T385TRF



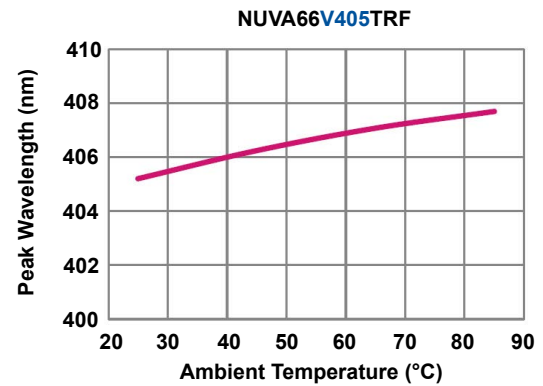
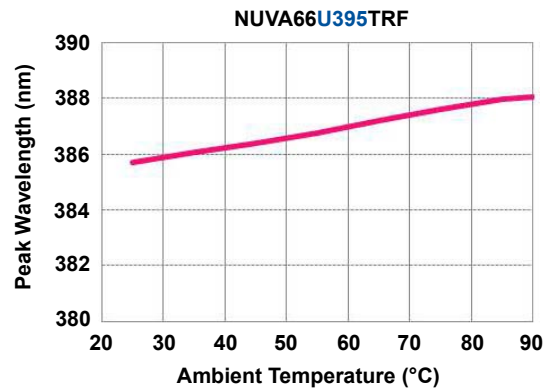
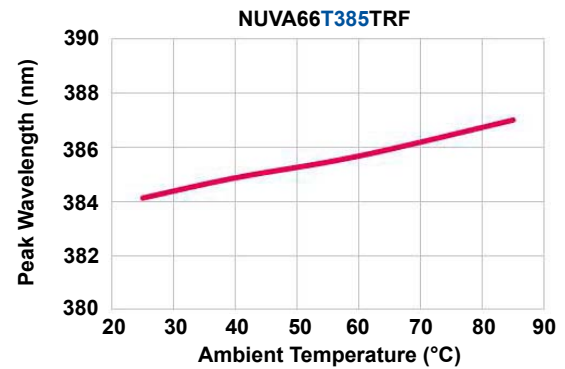
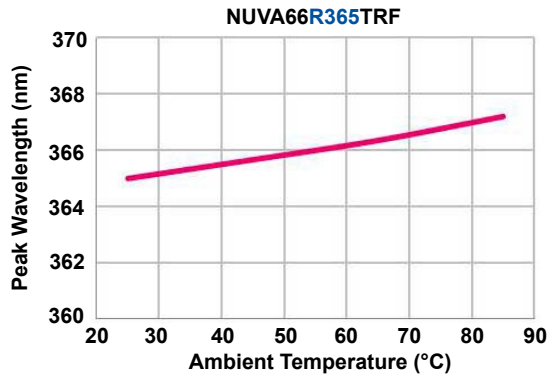
NUVA66U395TRF



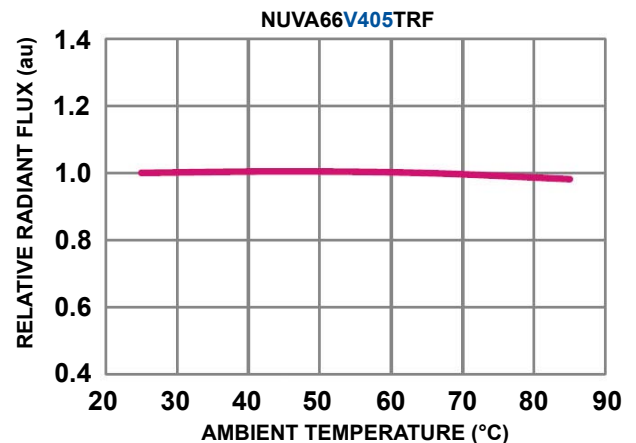
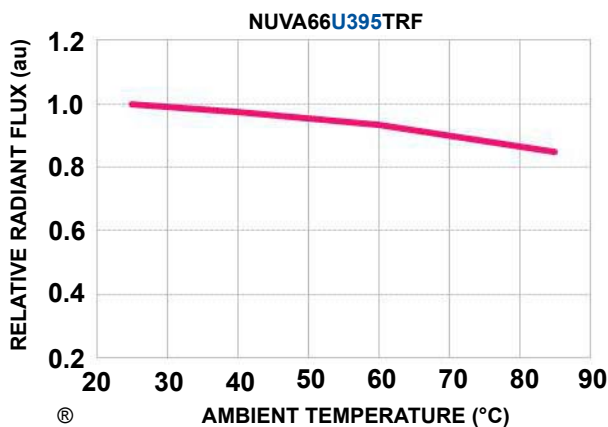
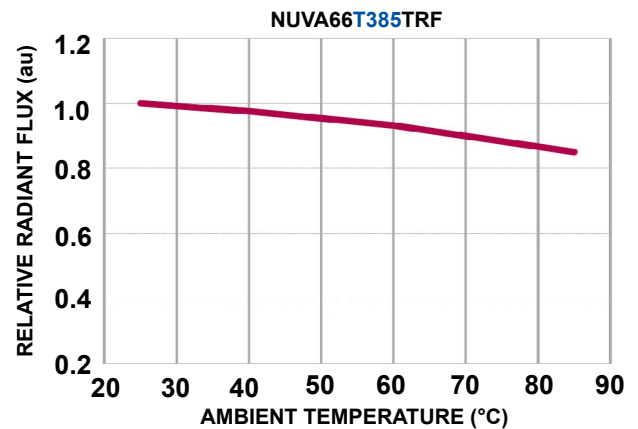
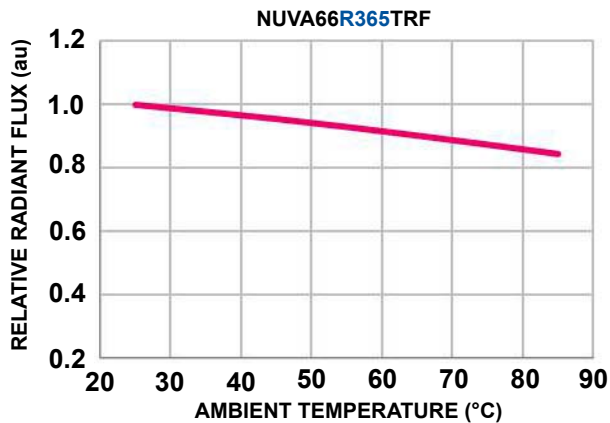
NUVA66V405TRF



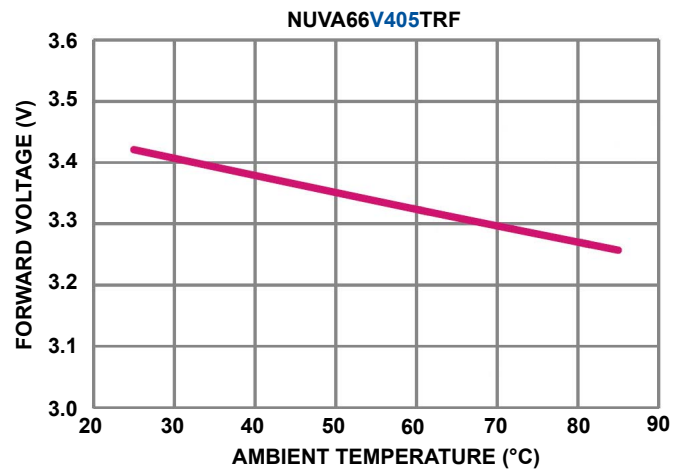
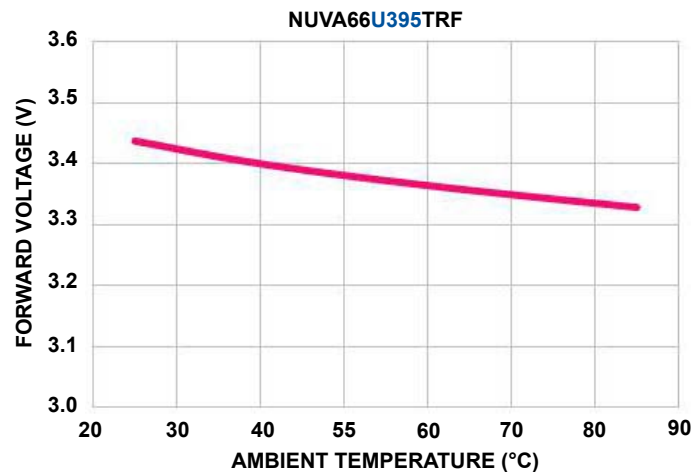
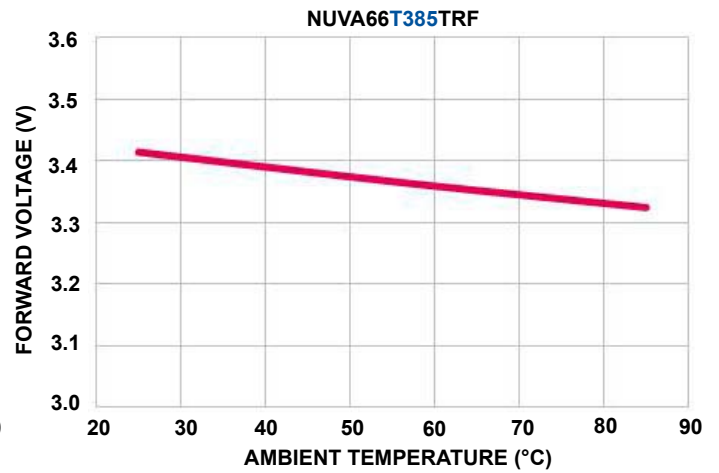
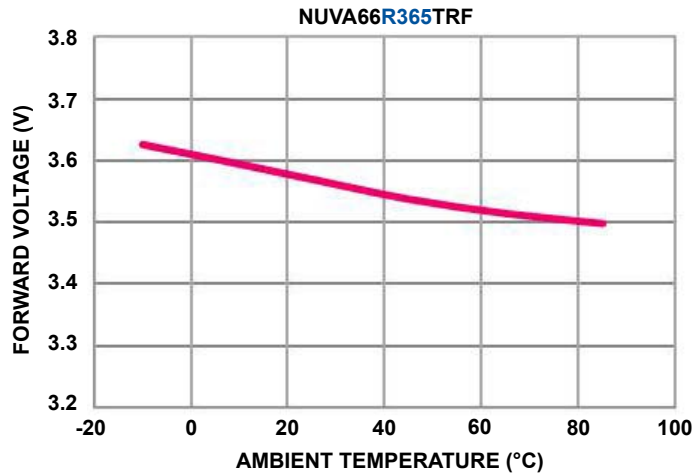
AMBIENT TEMPERATURE VS. PEAK WAVELENGTH
@ 500mA If



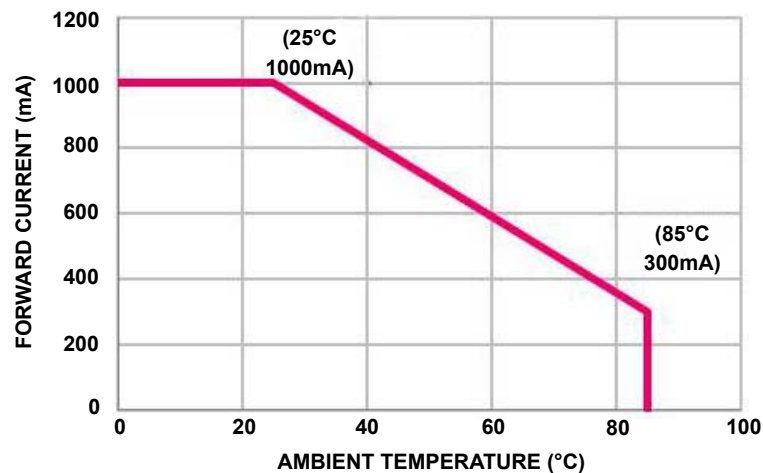
AMBIENT TEMPERATURE VS. RELATIVE RADIANT FLUX
@ 500mA If



AMBIENT TEMPERATURE VS. FORWARD VOLTAGE
@ 500mA If

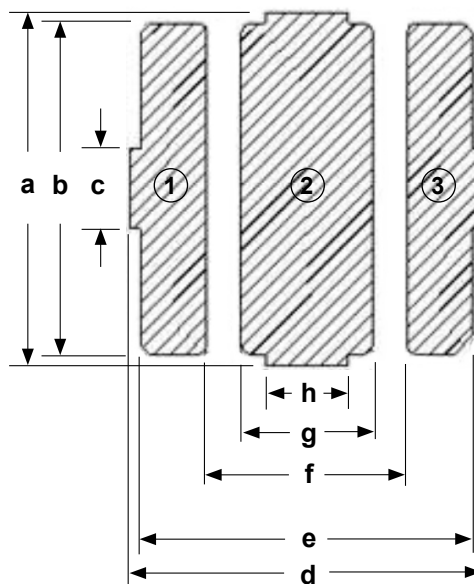


TEMPERATURE DERATING CURVE ($T_j = +130^{\circ}\text{C}$, $\sim 10^{\circ}\text{C/W}$)
(Ambient Temperature vs. Allowable Forward Current)



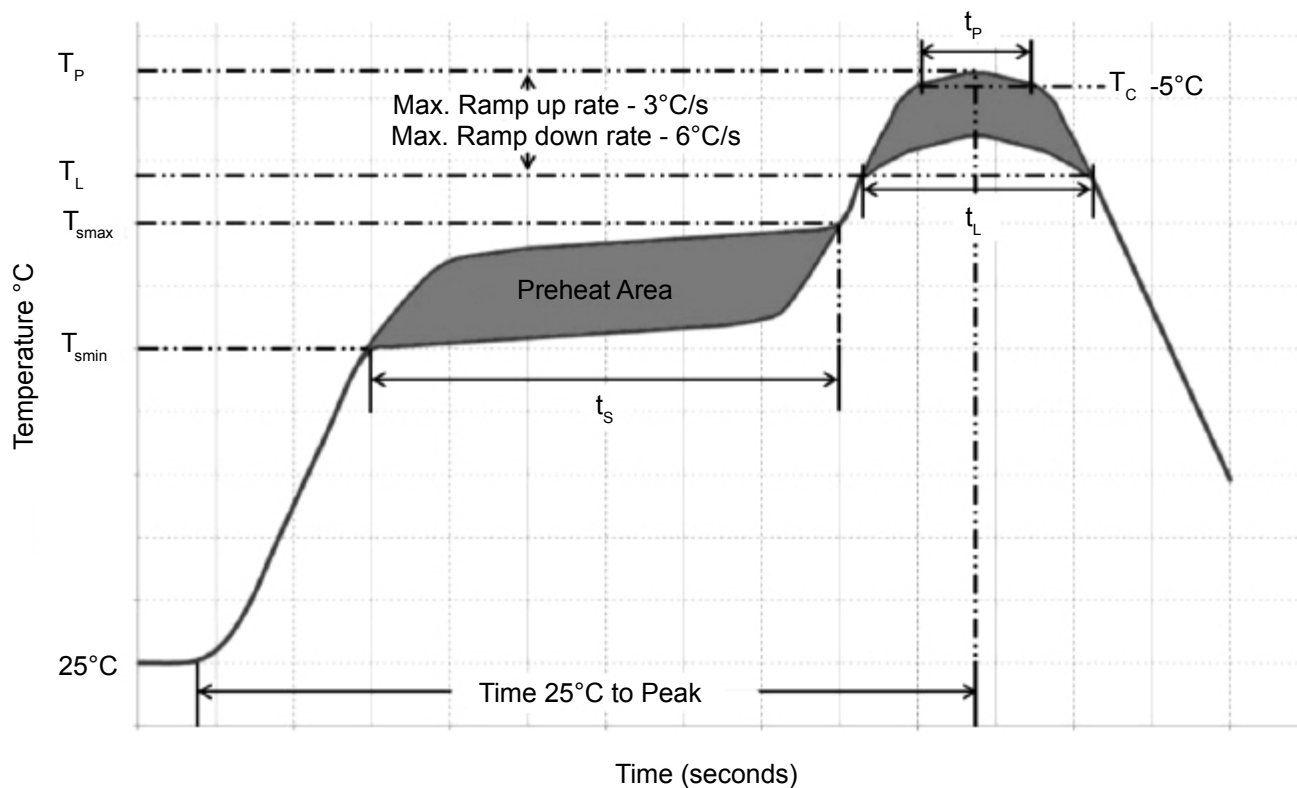
LAND PATTERN DIMENSIONS

Item	Dimension (mm)
a	7.44 ± 0.20
b	6.18 ± 0.20
c	1.40 ± 0.20
d	7.44 ± 0.20
e	6.18 ± 0.20
f	3.50 ± 0.20
g	2.30 ± 0.20
h	1.40 ± 0.20



Termination	Connection
1	Anode
2	Anode
3	Cathode

REFLOW SOLDERING PROFILE

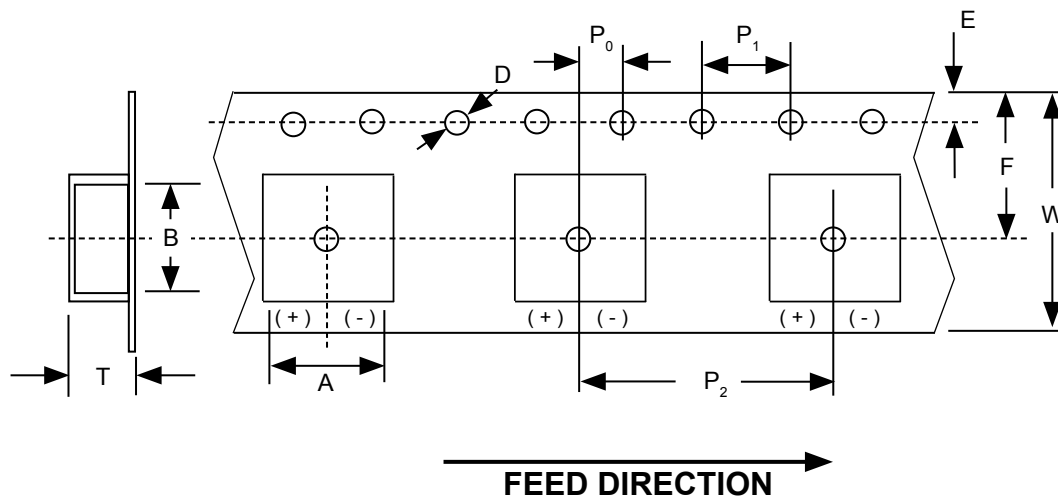


RELIABILITY DATA

Item	Conditions	Failure Criteria
Load Life 1	+25°C, 500mA for 1,000 hours	Forward Voltage (Vf): ± 10 of initial value Radiant Flux (ϕ_e): ± 30 of initial value
Load Life 2	+25°C, 1,000mA for 1,000 hours	
High Temperature Load Life	+85°C, 300mA for 1,000 hours	
Humidity Load Life	+60°C, 90% RH, 450mA for 500 hours	
Load Temperature Load Life	-10°C, 500mA for 1,000 hours	
High Temperature Storage	+100°C for 1,000 hours	
Low Temperature Storage	-40°C for 1,000 hours	
Temperature Cycling 100 Cycles	-40°C (30 minutes) ~ +25°C (5 minutes) +100°C (30 minutes) ~ +25°C (5 minutes)	
Resistance to Vibration	100Hz ~ 1,000Hz ~ 100Hz for 4 minutes, 200m/s ² , 3 directions for 48 minutes total	
ESD (Human Body Model)	R = 1.5K Ω , C = 100pF Test Voltage = 2KV 3 times negative/positive	
Moisture Sensitivity (MSL)	3 time reflow with peak temperature +260°C Pre-conditioning: +60°C, 60% RH for 168 hours	

EMBOSSED PLASTIC TAPE DIMENSIONS (mm)

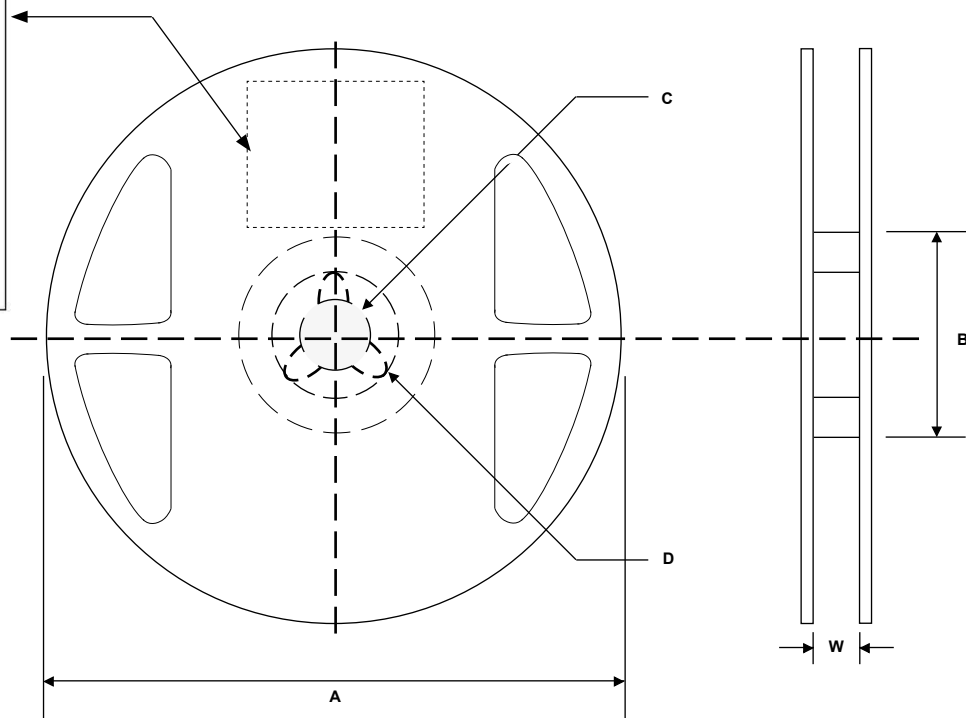
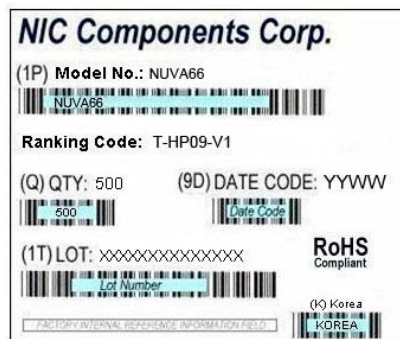
Type	Size	A ± 0.10	B ± 0.10	D $+0.1/-0$	E ± 0.10	F ± 0.1	P ₀ ± 0.1	P ₁ ± 0.1	P ₂ ± 0.1	W ± 0.3	T ± 0.1
NUVA66	6.0 x 6.0	6.40	6.40	1.50	1.75	7.50	2.0	4.0	12.0	16.0	1.50



TAPE LEADER: 150mm ~ 600mm
 EMPTY CARRIER AT START OF REEL: 40mm min.
 EMPTY CARRIER AT END OF REEL: 40mm min.

REEL DIMENSIONS (mm)

Type	A ± 2.0	B ± 2.0	C ± 2.0	D ± 0.8	W ± 2.0	Qty/Reel
NUVA66	φ178	φ60	φ13.0	φ21.0	18.0	500 max.



Precautions for storage, handling and use of UV LED components**Storage Conditions:**

Before opening moisture barrier bag: 5°C ~ 30°C 50% RH. Use within 1 year from the delivery date

After opening moisture barrier bag: 5°C ~ 30°C 60% RH. Solder with 672 hours

Baking conditions: 65°C ± 5° 10% RH 10 ~ 24 hours

ESD Precautions:

LEDs are sensitive to static electricity or surge voltage and current. Electrostatic discharge can damage LED components and affect component reliability. When handling LEDs the following measures against ESD are recommended :

1. Wear a wrist strap, anti-static clothes, foot wear and gloves.
 2. Set up a grounded or anti-static paint floors, a grounded or the ability to surge protection workstation equipment and tools.
 3. Work tables and benches should have surface mat made of a conductive materials. Appropriate grounding is required for all devices, equipment, and machinery used in the product assembly.
 4. Incorporate surge protection when reviewing the design of products (Curing Module, etc).
 5. If tools or equipment contain insulating materials such as glass or plastics are used the following measures against ESD are strongly recommended :
 - a. Dissipating static charge with conductive materials
 - b. Preventing charge generation with moisture
 - c. Plug in the ionizing blowers(ionizer) for neutralizing the charge
 - d. The customer is advised to check if the LEDs are damaged by ESD when performing the characteristics inspection of the LEDs in the application.
 - e. Damage of LED can be detected with a forward voltage checking(measuring) at low current($\leq 1\text{mA}$). LEDs damaged by ESD may have a current flow at a low voltage.
- * Failure Criteria : $V_F < 2.0\text{V}$ at $I_f = 0.5\text{mA}$.

Cleaning:

1. Do not use brushes for cleaning or organic solvents (i.e. Acetone, TCE, etc..) for washing as they may damage the resin of the LEDs.
2. Isopropyl Alcohol(IPA) is the recommended solvent for cleaning the LEDs under the following conditions.
3. Cleaning Condition : IPA, 25°C max. × 60sec max.
4. Ultrasonic cleaning is **not** recommended.
5. Pretests should be conducted with the actual cleaning process to validate that the process will not damage the LEDs.

Manual handling and soldering:

1. Use Teflon-type tweezers to grab the base of the LED and do not apply mechanical pressure on the surface of the encapsulant.
2. The recommended soldering iron condition is 260°C for <5 seconds. For higher temperatures a short contact time is required (reduce duration 1 second for every 10°C increase in temperature).
3. The power dissipation of the soldering iron should be lower than 15W and the surface temperature of the device should be controlled to $\leq 230^{\circ}\text{C}$

Usage:

1. The LED should not come into direct contact with hazardous materials such as sulfur, chlorine, phthalate, etc.
2. The metal parts on the LED can rust when exposed to corrosive gases. Therefore, exposure to corrosive gases must be avoided during operation and storage.
3. The silver-plated metal parts also can be affected not only by the corrosive gases emitted inside of the end-products but by the gases penetrated from outside environment.
4. Extreme environments such as sudden ambient temperature changes or high humidity that can cause condensation must be avoided.
5. Do not directly look at the light when the LEDs are on. Proceed with caution to avoid the risk of damage to the eyes when examining the LEDs with optical instruments.